

What is claimed is:

1. A method of making a leather-like fabric-elastomer composite comprising the sequential steps of:

(a) providing a woven textile fabric, having a technical face and a technical back;

(b) producing a foamed elastomer composition comprising:

(i) a waterborne, anionically-stabilized polymer latex;

(ii) an acid-generating chemical;

(iii) at least one cloud-point surfactant; and

(iv) at least one foam-stabilizing surfactant,

wherein sufficient gas is introduced within the elastomer composition to produce said foamed elastomer composition;

(c) applying said foamed elastomer composition of (b) to the technical back of said textile fabric of (a);

(d) heating said foamed fabric to an initial temperature to effectuate a uniform dispersion of said elastomer composition and to cause coagulation of said elastomer composition over said textile fabric;

(e) heating said textile fabric to a second temperature higher than said initial temperature in order to dry, but not destroy, said coagulated elastomer over said textile fabric.

2. A textile fabric-elastomer composite comprised of a woven fabric, said fabric having been coated on at least one side with an elastomer composition, said elastomer composition being partially incorporated into said fabric to create a seamless transition between said fabric and said elastomer.

3. The fabric-elastomer composite of Claim 2 wherein said fabric is comprised of fibers selected from the group consisting of natural fibers.
4. The fabric-elastomer composite of Claim 2 wherein said textile fabric is comprised of natural fibers selected from the group consisting of cotton, wool, ramie, or blends of these fibers.
5. The fabric-elastomer composite of Claim 4 wherein said textile fabric comprises cotton fibers.
6. The fabric-elastomer composite of Claim 4 wherein said textile fabric has a satin construction.
7. The fabric-elastomer composite of Claim 2 wherein said fabric has a technical face and a technical back, and said fabric has been napped on the technical face of said fabric prior to being coated with said elastomer composition.
8. The fabric-elastomer composite of Claim 7 wherein said fabric has been calendered after being napped.
9. The fabric-elastomer composite of Claim 2 wherein said fabric has been calendered prior to being coated with said elastomer composition.
10. The fabric-elastomer composite of Claim 2 wherein said elastomer composition is applied to the technical back of said fabric.

11. The fabric-elastomer composite of Claim 2 wherein said fabric has a pick count in the range of 20 to 80 picks per inch in the fill direction and an end count in the range of 30 to 90 ends per inch in the warp.

5 12. The fabric-elastomer composite of Claim 5 wherein said fabric is comprised of filling yarns having a cotton count in the range of 4/1 through 32/1 and 4/2 through 32/2.

13. The fabric-elastomer composite of Claim 5 wherein said fabric is comprised of warp yarns having a cotton count in the range of 8/1 through 32/1 and 8/2 through 32/2.

10 14. The fabric-elastomer of Claim 2 wherein said fabric has a weight in the range of one to 16 ounces per square yard.

15 15. The fabric-elastomer composite of Claim 14 wherein said fabric has weight in the range of 4 to 12 ounces per square yard.

16. The fabric-elastomer composite of Claim 14 wherein said fabric has a weight in the range of 6 to 8 ounces per square yard.

20 17. A composite having at least a first material, a second material, and a third material, wherein said first material comprises a woven fabric, wherein said second material comprises an elastomer, said elastomer being at least partially incorporated within said fabric, and wherein said third material is selected from the group consisting of a transfer coating, a film coating, and a plastic or polymeric film, wherein said third material is in contact with said second material and is not in contact with said first material.

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The first group of authors (e.g., *Smith et al., 2001*) focused on the role of the family in the development of the child. They argued that the family is the primary socialization agent for the child, and that the quality of the family environment is crucial for the child's development. This group of authors emphasized the importance of the family's role in the child's development, and argued that the family should be the primary focus of intervention for children with emotional and behavioral problems.